

TECHNICAL DATA SHEET



DIC PSAs
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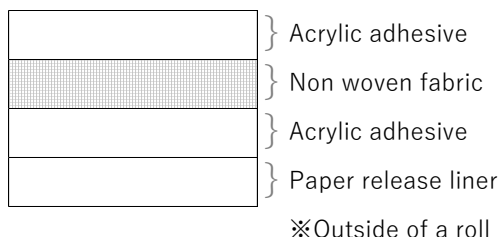


0Q16A4 E Color & Comfort

Excellent initial adhesion Double Coated Adhesive Tape

DAITAC® #815GT

■ Construction



■ Characteristics

- ✓ Great initial bonding even at low temperatures.
- ✓ Excellent adhesion to various foam, felt, metal and plastic materials
- ✓ Good repulsion resistance. Maintains excellent adhesion to foam and felt materials in flexing/bending applications.
- ✓ Product does not use the 6 restrictive substances of the RoHS Directive.

■ Applications

- ✓ For bonding various foam
- ✓ For bonding various nameplate
- ✓ For stationery and office work

■ Properties

Test item	Condition	Substrate	Unit	#815GT
Thickness	Except release liner	-	mm	0.14
180 deg. peel strength	23°C, 1hr	SUS (hairline)	N/20mm	13.7
		ABS	N/20mm	14
		PC	N/20mm	13.2
		PP	N/20mm	12.4
Static shear	40°C, 1kg	SUS (hairline)	mm/hr	< 2
Ball tack	Conform to JIS Z0237	-	No.	12

■ Remarks UL969 certified [File No.MH-12834]

■ Size 1,060mm in max width 50m in length

DIC Corp.

Composite Materials Product Div.

https://www.dic-global.com/en/products/adhesive_tapes

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