

**Solventborne** **High solids**

**Product name**  
**Idester-8685**

**Description**

Idester-8685 is a solventborne saturated polyester resin to use in combination with methylated melamine formaldehyde resin. Idester-8685 has high solids. It is recommended for coil coating primer.

**Applications**

Coil coating primer.

**Key features**

High solids

**Characteristics**

	<b>Idester-8685</b>
<b>Appearance</b>	Clear liquid
<b>Solids content, weight %</b>	63.0 - 67.0
<b>Viscosity, ford cup#4 seconds 30°C (75% resin solution in Butyl cellosolve/Solvent CX 1:1)</b>	55 - 65
<b>Color, Gardner</b>	2 max.
<b>Acid value on solids, mgKOH/g</b>	5.0 max.
<b>OH value on solids, mgKOH/g</b>	25.0 - 35.0
<b>Solvent</b>	Solvent CX, Butyl cellosolve

**Storage**

Store in a cool, dry, and well-ventilated place as mentioned in SDS.

**Safe handling note**

Refer to SDS for Idester-8685.

Please confirm with our sales representative regarding chemical regulatory status of intended countries.

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